



Total Quality Measures

X Bar Chart

AA UREA STD. ERROR AVERAGE

[illegible]

CONTROL CHART RULES

PROCESS IS ONLY OUT OF CONTROL WHEN, FOR ANY PARAMETER:

1. ONE POINT FALLS BEYOND ZONE C.
2. TWO OUT OF THREE POINTS FALL ON THE SAME SIDE OF \bar{X} AND BEYOND ZONE B.
3. FOUR OUT OF FIVE POINTS FALL ON THE SAME SIDE OF \bar{X} AND BEYOND ZONE A.
4. SEVEN CONSECUTIVE POINTS FALL ON THE SAME SIDE OF \bar{X} .

Effective w/e 11/6/94

Source: <https://www.industrydocuments.ucsf.edu/docs/kzbh0125>

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