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SEMIWORKS REQUEST

TRACK NUMBER: 94-0958

02/06/95 09:20 AM

Track: 94-0958

Title: POL #03200 MARLBORO SWEET, 15 CPI, -10MG

Requester: ATKINSON-BALLOS, DEBRA P:4001 B:679-4001
[datkinso spruill sherron wettle]

Deliver to: PRECON

Advise when ready: Primary & Make/Pack

Project No: 4015

R&D Activity: 2A06

Job Status: 10 - Job completed. Report printed.

COMMENTS:

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1. CI and West sent 12-1-94

Request Date: Oct 21 1994

Due Date: Nov 13 1994

Completed: Dec 15 1994

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SEMIWORKS REQUEST

TRACK NUMBER: 94-0958

02/06/95 09:20 AM

Code: 94.KG.241

Sample Sequence #: 46292

Sample Number	Weight(lbs)	Scale	Total Blend Strip	Cut Rag	Cut Filler	Charts Required	Present for Treatment
1	600	L	Y	Y	Y	Y	Y

FLAVORS/10,000 LBS

	Code	Gallons	OVR	%Alcohol
BS	00-303	142.00	472.74	
TC	00-220	18.00	42.33	0.00
BC (BRT & ORT)	00-601	37.00	200.30	
TLC (BRT, BUR & ORT)		.00	.00	0.00
TBC (BRT, BUR, ORT & RECON)		.00	.00	0.00
AC	00-001	25.00	26.41	18.00

PROCESSING CHANGES

Burley Spray Temperature	180.00	deg.
Burley Spray Atomization	steam	
Tobacco Temp. Exit B.S. Cylinder	140.00	+/- 10 deg.
P&S Drying Target	16.00	+/- 1%
OV entering top casing cylinder	19.00	+/- 1%
Tobacco Temp. exit t.c. cylinder	100.00	+/- 10 deg.
Top casing atomization	air	
Bright Casing temperature	130.00	+/- 10 deg.
Bright Casing atomization	steam	
Tobacco temp. exit cylinder	125.00	+/- 10 deg.
Tobacco temp. exit condit. cyl.	125.00	+/- 10 deg.
OV exit cutter	21.50	+/- 1 %
Tobacco temperature exit dryer	145.00	+/- 10 deg.
OV exit silo	13.20	+/- .5 %
Cuts per inch	15	
Menthol (Solution)	.00	
Menthol (Filler)	.00	

BLEND - Blend Type: MARLBORO

No.	Blend Component	Percent Blend Component	Description
1	DBC BURLEY	24.13	
2	DBC BRIGHT	20.60	
3	MT ORIENTAL	13.56	
4	RCBD	6.96	
5	RLD	6.31	
6	RLBD	9.44	
7	BLDET	14.00	
8	ESB-3	5.00	

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SPECIAL INSTRUCTIONS:

1. Use "Sweet" A/C formula (00-001) for this job.

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PRIMARY REQUEST

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2. POL's 03198, 03200, & 03201 must use different lots of tobaccos and different batches of casings and flavors. Process on separate days if possible.

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PRIMARY REQUEST

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PRIMARY DATA COLLECTION RESULTS

#	Sample Code	#Lbs	#Scrap	Date	Computrac OK?	Computrac OV	MEF OV
1	94.KG.241	650	47	11-23-94	N		13.41

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MAKE/PACK REQUEST TRACK NUMBER: 94-0958

02/06/95 09:20 AM

# Code	Pack Code	Cigts. Req'd	Filler Code	Filler Supplied	Filler Source
1 94.KG.242	BLACK T5	168000	94.KG.241	600	R&D Semiworks

# Code	Cigt. Circum.	Rod Length	Cigarette Paper	Rod Adhesive
1 94.KG.242	24.80	63.00	10-774-A	

# Code	Filter Code	Filter Length	Tipping Code	Tip Width	Tipping Adhesive
1 94.KG.242	2-7399F	21.00	14-200-A	50.00	

# Code	Make	Pack	Overtip	Ship
1 94.KG.242	YES	YES		YES

# Sample Code	Firmness		RTD Target		----RTD Actuals----				-----DILUTION-----				
	Tgt.	Act.	Rod	Range	---ROD---		--TOTALS--		--Target--		--Actual--		
					Min.	Max.	Min.	Max.	Tgt.	Rng.	Min	Max	Avg
1 94.KG.242	3.0	2.9	4.5	0.2	2.0	2.4	4.3	4.7	12	3	12	15	13

# Sample Code	-TARGET WEIGHTS IN GRAMS-			-ACTUAL WEIGHTS IN GRAMS-	
	Rod Target	Rod Revised	Total Revised	Rod Actual	Total Actual
1 94.KG.242	0.792	0.792	0.952		0.948

SPECIAL INSTRUCTIONS

# Sample Code	#Made	Date	Crew
1 94.KG.242	168000	Dec 1 1994	B. BAIN, G. GREEN, R. PREVETTE, T. SMITH

# Sample Code	#Packed	Date	Crew
1 94.KG.242	138000	Dec 1 1994	H. JORDAN, L. WALL, G. GREEN

# Sample Code	#Shipping	Date	Crew
1 94.KG.242	120000	12-15-94	