

STOCKTON STREET
GRIDLOCK FULL FLAVOR 100 REGULAR SP/& No Frills
BRAND CODE-GAC1 (STD)/& WAC1

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 07/27/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	110.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
HUNTER UP	:	4		
PLUG LENGTH	:	27.5	MM	
ROD R.T.D.	:	12.50	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	3.13	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	7.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	4.28	GRAMS/100 RODS	1.07 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	:	UPACO 6732-0		PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	61.19	GRAMS/100 RODS	15.30 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	61.43	GRAMS/100 RODS	15.36 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	65.71	GRAMS/100 RODS	16.43 GRAMS/25 RODS

REASON FOR CHANGE : PLUGWRAP SUPPLIER/FM MAT'L CODE/BOBBIN METERAGE
: CHGD FROM ECUSTA/06-300-A/4725M TO DEXTER/06-276-A
: /4500M, TARGET WEIGHTS ADJUSTED TO REFLECT THE
: PLUGWRAP CHANGE. OF TO MIX FINISHED FILTERS.

PREPARED BY : ALLYSON M. HILBORN PRINTING DATE : 11/22/92
PREPARATION DATE : 1/22/92 PRINTING TIME : 15:42:36

APPROVED BY: *E. L. Walls*

SUPERCEDS SPECIFICATION DATED: 6/01/92

STOCKTON STREET
GRIDLOCK FULL FLAVOR 100 REGULAR SP/& No Frills
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BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 06/21/91
STANDARD PRODUCTION

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