

Date: 10/17/8989-J-4

Sample No. 1618-89
Type of Cigarette 120 mm Max
Batch Size 50 lbs.

Original Request Made By J. H. Bell & T. D. Jessup on 10/05/89Purpose of Sample Cigarette Modification 83-451Sample Specifications Written By J. C. Douglas

<u>BLEND</u>	<u>CASING</u>	<u>RECASING</u>	<u>FINAL FLAVOR</u>	<u>MENTHOL</u>
Attached	None	*None	None	None

CigarettesFilters

Maker	<u>Mk 9</u>		<u>Section A</u>	<u>Section B</u>
Length	<u>120 mm</u>		<u>30mm</u>	<u>mm</u>
Filter Length	<u>30 mm</u>	Kind	<u>84-57-02 Max</u>	
Circumference	<u>21.85 mm</u>		<u>5.0/30,000</u>	
Weight	<u>73.9 gm/100 cig.</u>	Rod Length	<u>120 mm</u>	
Paper	<u>81-01-08</u>	Pressure Drop	<u>320 ± 18</u>	
Tip. Paper	<u>81-04-13</u>	Circumference	<u>21.4 ± .15</u>	
	<u>70 mm White</u>	Weight	<u>65.7 gm/100</u>	
Tip. Paper Por.	<u>700 C</u>	Plast.	<u>7% Kent</u>	
Glue Roller	<u>D</u>	Plug Wrap	<u>84-52-13</u>	
Air Dilution	<u>~22%</u>	Plug Wrap Por.	<u>1509</u>	
		Comb. Wrap	<u>NA</u>	
		Comb. Wrap Por.	<u>NA</u>	

WrappingResponsibility

Labels	<u>White</u>	Tobacco Blend	<u>Douglas/Lassiter</u>
Closures	<u>Blue</u>	Filter Production	<u>Mfg.</u>
Tear Tape	<u>White</u>	Making & Packing	<u>Douglas/Skinner</u>
Cartons	<u>White</u>	Shipping	
Markings	<u>Sample No. on</u>	Sample Requisition	<u>James</u>
	<u>each Carton</u>	(Form 02:20:06)	

Requirements

Laboratory	<u>2 Trays</u>
Other	

Laboratory Analysis:

Mainstream Smoke Analysis &
Taste

Special Requirements

*Note: This blend contains 2% glycerin.

87346128

Vh.

Director, Product Development

Blend for Sample #1618-89

Component	Percent	Quantity (Lbs.)
Va. PT	80	40
37A Turkish	16	8
Sochumi Oriental "Greek"	4	2
Totals	100%	50 lbs.

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