

CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO "BLUE" ULTRA LIGHTS REGULAR 100 6S FIB
BRAND CODE - 1793 (STD)

EFFECTIVE DATE: 04/12/89
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.5 MM FIC TAR : 6.0 MG/CIGT 5.5 - 6.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.L.D. : 4.40 IN. H2O
DILUTION TARGET : 45.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHI D(BLUE)I PPT KC236M2 12-767-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

—: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1760 - 13.25% MARLBORO ULTRA LIGHTS REGULAR 6'S FIB
*** NO TROPICAL FOR MARLBORO ULTRA LIGHTS FILLER***

CIGARETTE PAPER : 27.25MM X 6500M 30CU/2.6%(KC664/EC14047) 10-028-A

INK : PINK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK B) 60-906-A (EXPORT OVERPRINT)
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A (EXPORT OVERPRINT)
: B&H OCHRE #60806 (MARK B) 60-902-A (MACHINE# ONLY)
: B&H OCHRE #48934 (MK 9/MK 10/PROTOS) 60-928-A (MACHINE# ONLY)

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF ADHESIVES.

REASON FOR CHANGE : INK USED TO PRINT MACHINE NUMBER ONLY CHANGED TO
: B&H OCHRE (60-902-A/60-928-A). IF EXPORT OVER-
: PRINTING IS REQUIRED USE MARLBORO BLACK INK
: (60-906-A/60-915-A). NO WEIGHT CHANGE.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 4/13/89

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APPROVED BY: *JEP*

SUPERCEDS SPECIFICATION DATED: 4/03/89

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