

STOCKTON STREET
PARLIAMENT 100 (& LIGHTS) CHARCOAL S P /& 6's
BRAND CODE-0500/& 0503 (USA)

EFFECTIVE DATE: 12/17/84

FINISHED COMBINED FILTER ROD DESCRIPTIVE

MACHINE TYPE : MULFI

FILTER RECESS : 5 MM

FILTER ROD LENGTH : 120.0 MM

FILTER CIRCUMFERENCE : 24.30 MM (LASER)

NUMBER UP : 4

PLUG LENGTH : 30.0 MM

ROD R.T.D. : IN. H2O (TOTAL ENCAP)

PLUG R.T.D. : 4.50

COMBINING PAPER : 26.5MM X 2225M COMBINING PAPER 06-814-A

ANCHOR ADHESIVE : FULLER HM 8229CH 61-428-A

GLUE APPLICATION : DAUBER APPLICATOR (SEE COMMENTS)

LAP ADHESIVE : FULLER HM 8229CH 61-428-A

TOTAL WEIGHT : 129.09 GRAMS / 100 RODS
(Calculated)

COMMENTS : A "DAUBER" APPLIES ANCHOR ADHESIVE ACROSS THE WIDTH OF THE
COMBINING PAPER

REASON FOR CHANGE : COMBINED FILTER 100 WEIGHT ADDED TO SPECIFICATION.

PREPARED BY:
APPROVED BY:

S. M. HAYWOOD
[Signature]
OPERATIONS SERVICES

DATE: 12/13/84

PREVIOUS: 6/04/84

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