

REVISED 6/2/75 (10)

1977

**FILTER SPECIFICATIONS FOR MARK VI/Miniature**

**25mm FILTER**

**For a 25.0mm Circumference Cigarette**

Filter Rod - 4 Up, 100mm Length

Plug Maker - KDF-2/AF-1 or Mark VI/Miniature

Tow - 2.5/48,000 #10; P. M. Material Code - 05-240-A (East)

Additive - None

Plasticizer - ML 7-14-2 @ 10% of Dry Weight; P. M. Material Code - 05-824-A  
7.25 gms/100mm Rods

Mark VI and KDF-2 Plug Wrap - Ecusta 648 or Schweitzer 650; 26.5mm Wide  
P. M. Material Code - 06-115-A

Glue Lines - Two

Type - Fuller 3926C or Polymer 255-11X or Ajax 8300-3; P. M. Material Code - 60-270-A  
or 60-200-A or 60-454-A

Mark VI and KDF-2 Lap Adhesive - Fuller 1076 Hotmelt; P.M. Material Code - 60-457-A  
or Eastman A-3 Hotmelt; P.M. Material Code - 60-230-A

Circumference - 24.70mm

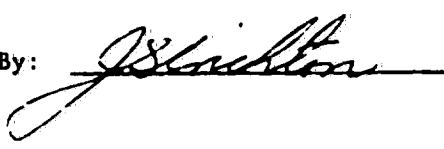
Resistance to Draw - 100mm Rod - 19.75 inches of water (PDI)  
25mm Plug - 4.40 inches of water (Diluted)  
25mm Plug - 4.50 to 4.70 inches of water (Undiluted)

Dry Weight - 72.50 gms/100 100mm Rods

Dry Weight (W/GL) - 72.94 gms/100 100mm Rods

Wet Weight (W/GL) - 80.19 gms/100 100mm Rods

Issued By: Operations Services

Authorized By: 

/dyd

This supersedes specification dated February 1, 1977. Reason for change:  
Plug Wrap: Ecusta 492 or Schweitzer 250 removed, weights increased and PDI  
targets added.

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