

FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
MARLBORO LIGHTS 100 REGULAR FTB
BRAND CODE-0190 (STD)

EFFECTIVE DATE: 07/20/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	6.24	GRAMS/100 RODS	1.56 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10 (EASTMAN)		05-107-E
	:	FT-107 #10 (CELANESE)		05-107-G
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725M ECUSTA 28045		06-300-A
ANCHOR ADHESIVE	:	UPACO 6732-0		PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	77.96	GRAMS/100 RODS	19.49 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	78.51	GRAMS/100 RODS	19.63 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	84.75	GRAMS/100 RODS	21.19 GRAMS/25 RODS

REASON FOR CHANGE : PLASTICIZER APPLICATION PERCENT CHANGED FROM 7.00%
: TO 8.00% OF DRY WEIGHT. APPLICABLE TARGET WEIGHTS
: INCREASED ACCORDINGLY. OK TO MIX FINISHED FILTERS.

PREPARED BY : G. F. VEALEY
PREPARATION DATE : 7/01/92

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APPROVED BY: E. L. Watts gpr

SUPERCEDES SPECIFICATION DATED: 6/01/92

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